

5.0.

QUICK GUIDE

<u>OPERATION</u>	<u>PROCEDURE</u>
Tare out an empty container	Place an empty container on the scale, press [TARE] key
Enter a known tare	Enter the tare weight as it would appear in the window, press [TARE] key.
Change to gross weight display Change back to net wt.	Press [NET/GROSS] key Press [NET/GROSS] key again
Compute a unit weight	Place 10 pieces on scale, press [PIECES] key or Place an arbitrary number of pieces on the scale, enter the number of pieces and press the [PIECES] key.
Re-compute a unit weight (only as long as the RECOMP light is on after pcs. are added)	Add a number of pieces to the sample and press the [PIECES] key.
Enter a known unit weight	Enter the weight /1000 pcs, press [UNIT WEIGHT] key.
Accumulate a quantity (temporary memory)	With first quantity on the scale, press [+] key. When display returns to normal, remove parts from the scale and count second quantity. Repeat until all items have been counted. Press [*] key to end accumulation. ⚡ If a mistake is made during accumulation, press [-] key to delete that quantity.
Clear a unit weight in the display	Press [CLEAR] key. or Enter [0] , then press the [UNIT WEIGHT] key.
Clear a tare weight in the display	Press [TARE] key. or Press the [REZERO] key. ⚡1 (See note 1 below.)

5.1.

OPERATION

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Sample & Count

A. *Sampling Procedure* *(To develop the Unit Weight with Negative Counting)*

1. Press **[REZERO]** & **[TARE]** keys to set up the procedure.
2. Press **[CLEAR]** key to clear unit weight.
3. Place full container onto scale platform; press **[TARE]** key.
(The weight display will zero)
4. Remove 10 piece sample from container; press **[PIECES]** key.
The unit weight will be computed, and shown in the unit weight window.
5. For increased sampling accuracy, you can re-compute unit weight by removing additional pieces (about 10-20 at a time) from the container. If the “RECOMP” indicator is “on”, then pressing **[PIECES]** key will recalculate the unit weight. It is not necessary to hand count the additional pieces. (You may re-compute again and again if the parts are not very uniform.)
6. Place the sample pieces back into the container.

B. *Counting Procedure* *(To count the in parts the full container)*

7. Key in the known tare weight. Press the **[TARE]** key.

The net weight of the container will be displayed, and the total Quantity in the container will be shown in the quantity window.